

**POSITION TITLE:** CNC Programmer / Operator

**LOCATION:** Waterloo, Ontario, Canada

**DURATION:** Full-time

**SALARY:** TBD

**BENEFITS:** Medical Insurance, Dental Insurance, Vision Insurance & Life Insurance RRSP, DPSP, Profit Shares, Out of Country Insurance, Employee Wellness, Critical Illness

**COMPANY BACKGROUND:**

Septimatech delivers productivity improvements for packaging lines and machines worldwide. We manufacture innovative, precision engineered solutions that provide repeatable, accurate adjustment for intuitive setup, operations, and maintenance.

Septimatech Group Inc. is ISO 9001:2015 Registered and, for over a quarter century, has had experiences of working with more than 300 types of packaging machines in personal care, home and fabric care, beverage, pharmaceutical and chemical industries. We are experts in overcoming challenges that threaten up-time, throughput, product handling and overall line performance.

**POSITION SUMMARY:**

- Sets up, programs and operates conventional, special purpose, and numerical control (NC) machines and machining centers to fabricate metallic and non-metallic parts.
- Works from blue prints to generate Numerical Control programs to produce parts. This involves the running of sample runs to verify parts are conforming and the required tolerances are met.
- Sets up, operates, assembles, changes cutting tools and repositions metal pieces on machines that are CNC operated.
- Selects, aligns and secures holding fixtures, cutting tools, attachments, accessories and materials on machines such as mills and lathes.
- Takes appropriate corrective action to program modifications or tool adjustments that are required to produce a part to the required specifications.
- Uses automatic or manual measuring devices to set and position cutting tools or correct and reposition as necessary.
- Calculates and sets controls to regulate machining factors such as speed, feed, coolant flow, depth and angle of cut or enters commands to retrieve, input, or edit computerized machine control media.
- Ensures that all parts produced meet the quality required by the drawings and specifications supplied.
- Produces all required parts to meet the established production schedules and within the budget established for the CNC Machine.
- Establishes and develops standardized operating procedures for the CNC Machines. (efficiencies, etc.)
- Confers with the designers, Department Manager, production personnel, or others to resolve machining or assembly problems.
- Observes the maintenance schedule as required and maintains clean work area.
- Other duties assigned from time to time.

**SKILLS:**

- Completed machinist program or apprenticeship through a college or technical school program; and one-year related experience and / or training; or equivalent combination of education and experience.
- Ability to read and interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals.
- Ability to write routine reports and correspondence
- Employee must be physically able & medically fit to wear the necessary PPE as applicable for the Job and circumstances
- Ability to apply common sense understanding to carry out instructions furnished in written, oral, or diagram form.
- Ability to deal with problems / pressure involving several variables in different situations.
- A valid driver licenses
- The employee must regularly lift and / or move up to ten pounds and occasionally lift and / or move up to fifty pounds.
- While performing the duties of this job, the employee is frequently required to stand or walk.
- While performing the duties of this job the employee works near mechanical parts.